

TORCH HANDLING PROCEDURES FROM SABRE 3000 PAC/*AVENGER* “BURNING CENTERS” TO AIR SEEDER PREP

- The Sabre 3000/*AVENGER* parts drop off box is located by the #24 saw table (overhead door #10) Labeled on floor Sabre 3000 Torch).



- Parts coming from Burn Centers that are complete (parts that do not require any further process - drilling, machining, etc.) must have the Kanban or work Order “Computer Tag” attached to the bin or basket when transporting to the drop off square.



- It is the responsibility of the Burn Centers to deliver parts to the drop off square. Orders are to be returned regularly to conform to JIT Standards.



- Any order being returned that require further processes (drilling, machining, etc.) must have the Kanban or Work Order returned to the cardholder in the drop off square.
- All orders coming from the Burn Centers **MUST** have a properly completed parts tag including part #, next process step, where used next, quantity, batch I.D. #, etc.



- Designated forklift operator is responsible for checking to see if there are any parts in the drop off square. Regularity is important to conform to JIT Standards.

↓ Designated forklift operator is responsible for:

- Distributing parts that **DO NOT** require any further processes to the correct destination, such as paint, weld. “**BASKETS ONLY!**”
- Distributing parts that **DO** require further processes to the correct WIP location. “**BASKETS ONLY!**”



Air Seeder Prep Supervisor's are responsible for:

- Distributing Kanban cards from the drop off location to the correct in-process card holder.
- Distributing parts that **DO NOT** require any further processes to the correct destination, such as paint, weld. "**BINS ONLY!**"
- Distributing parts that **DO** require further processes to the correct process area.