

HOSE CUTTING PROCEDURES

A. 1" X 1 1/2" Hose and Cable Cutting

1. When cutting cable a face shield must be worn.
2. Place full roll of hose or cable onto the left roller.
3. Pull hose through the metering roller and up to the point where the end of the hose is flush with the knife blade (for cable, end must be flush with the saw blade).
4. Adjust the metering roller to zero.
5. Pull the hose or cable through the metering roller until the desired length is reached.
6. Cut the hose or cable, and check length of first piece with a measuring tape. Do random checks every 15 pieces, to ensure proper length is still consistent.
7. Place hose or cable into warehouse basket clearly tagged with Quantity, Part Number, and Destination.
8. Do not place fingers near cutter blades at any time.
9. When starting a full roll of cable record the total number of inches on the roll. When finished cutting the required number of pieces, subtract the number of inches used from the total amount, and tag the roll stating quantity left. Also tag any pieces that are too short but can be used for another work order.

B. 2 1/2" Hose (ALL)

1. Lift a 100' roll of hose onto the left roller with the help of another employee.
2. Roll hose over onto the right roller until you have reached the desired length. Refer to part measuring drawing to obtain correct length.
3. Pull the hose back to the cutter and cut the hose at the mark made in the previous step.
4. Tie rolls of hose together with nylon strapping at three points around the roll. On one of the ties include a red tag with the correct part number sticker.
5. Stack rolls of cut hose on pallets and no more than ten rolls high and secure with stretch wrap.
6. Clearly mark the part number in bold lettering on the stretch wrap.