

6" JOINTER PROCEDURE

A. SAFETY

1. Fence must be in place and secure.
2. Always feed your work piece into the blade of cutter against the rotation of the blade or cutter.
3. Always make sure exposed cutter head behind fence is guarded.
4. Never make a jointing or planing cut deeper than **1/8"**.
5. Always use hold-down/push blocks for jointing material narrower than 3 inches or planing material thinner than 3".
6. Never joint or plane material which is less than 10" long.
7. Keep cutter head sharp and free of rust and pitch.
8. Do not over reach. Keep proper footing and balance at all times.
9. Disconnect power supply before servicing or when changing blades, belts, cutters, etc.
10. Shut OFF power supply before cleaning or adjusting.
11. Never leave tool running unattended. Turn power off. Do not leave tool until it comes to a complete stop.
12. Before starting tool:
 - a) make sure cutter head guard is in place and operating properly. (Must swing back to cover cutter head completely.)
 - b) make sure drive guard is in place.
 - c) make sure table and cutter area is clean (no debris, tools, etc.).
 - d) make sure work piece is not contacting the cutter head.
 - e) check for damaged, broken or missing parts, binding of moving parts, or any other condition which may affect its safe operating. If an unsafe condition is found, do not use tool until it has been repaired. **Lock-out** an unsafe tool using lock-out procedures.
 - f) make sure your hands and fingers are clear of cutter area.
 - g) make sure that employees in immediate area are aware that tool will be turned on.

B. OPERATING

13. When operating tool:
 1. Do not force work piece into cutter. Allow the tool to rate speed of operation.
 2. Always use fence to guide work piece. Never perform an operation free-hand.
 3. Always hold the work piece firmly against the tables and the fence.
 4. Do not back the work piece toward the in feed table.
 5. Use both hands to support and control the work piece at all times.

C. CHECKS

1. Make sure that your work area is clean before, during, and after the operation.
2. Make sure that you have ample room to safely perform your jointing/planing operation.
3. Check the adjustment to make sure it is set correctly for the operation to be performed. Do not make any adjustments yourself, contact your supervisor.

Note: The out-feed table must be exactly level with the knives at their highest point of revolution at all times for safe, accurate work.