

## **THREE ROLL BENDER SAFETY AND OPERATING PROCEDURES**

### **SAFETY**

1. Be familiar with the emergency stop cable.
2. Make others aware you are operating the machine if they are in the same area (ie: Grinding).
3. Practice good housekeeping at all times.
4. Report anything out of the ordinary to your Supervisor immediately.

### **OPERATION**

1. Make sure all material is free of debris before sending it through the rollers on the Three Roll Bender.
2. Do not allow your fingers to be near the rollers.
3. Never lean against any part of the machine when it is running.
4. Do not exceed the recommended material thickness (10 gauge maximum).